ABSTRACT

A blow molding system for forming a hole through a blow molded article includes a mold that houses an outer core pin and a pin support. During the blow molding process, a compression area is created in the mold. After the compression area is formed, the outer core pin and the pin support cooperatively cut out a portion of the compression area during the blow molding process. After the mold is opened, the cut-out portion of the compression area can be removed to expose the hole.